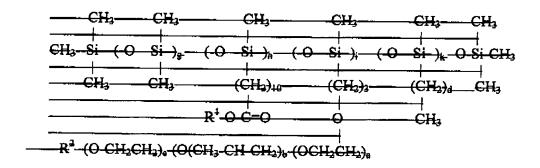
IN THE SPECIFICATION

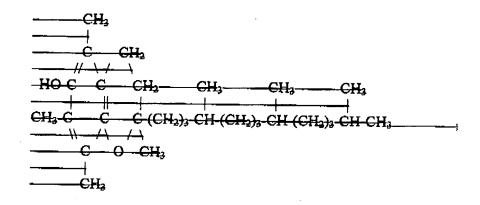
[010] U.S. Pat. No. 5,3210,133 5,210,133 to O'Lenick Jr, issued May 1993 discloses "novel series of silicone polyesters which are useful as delivery systems for a variety of hydroxyl containing active such as lanolin, cholesterol, dihydrocholesterol, Vitamin A, Vitamin D-2, Vitamin D-3, Vitamin D-4, Vitamin E, and panthenol.

[011] These undesirable by-products after the properties of the compound. The cross-linked silicone molecule can cause gellation of the product. The vitamin cross-linked to another vitamin lacks water solubility and therefore results in products, which split into two phases. These problems have resulted in lack of commercial success of the products. It was not until the current invention was it understood that the reaction of a silicone methyl ester with the hydroxyl vitamin that clear homogeneous cosmetically acceptable products could be produced that do not split into two phases.

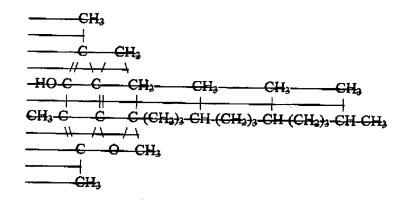
In paragraph [23]

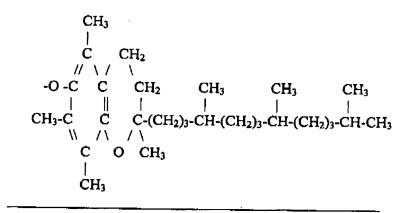


In paragraph [023]



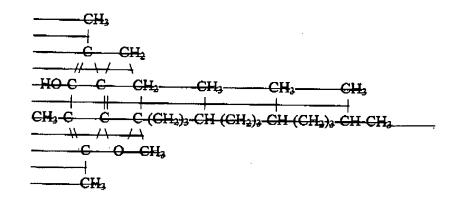
In paragraph [032]





In paragraph [037]

[037] In a preferred embediment R⁺ is



[037] In a preferred embodiment R1 is